



Spare parts catalogue

ENTRA GRUPP

TRANSMISSION TLB2 4WD

REF: 402155

ECO: 22156

1.1 Oil Pump

2.1 Transmission Housing

3.1 Oil Filters and Plugs

4.1 Input and PTO transmission Shaft (axe A)

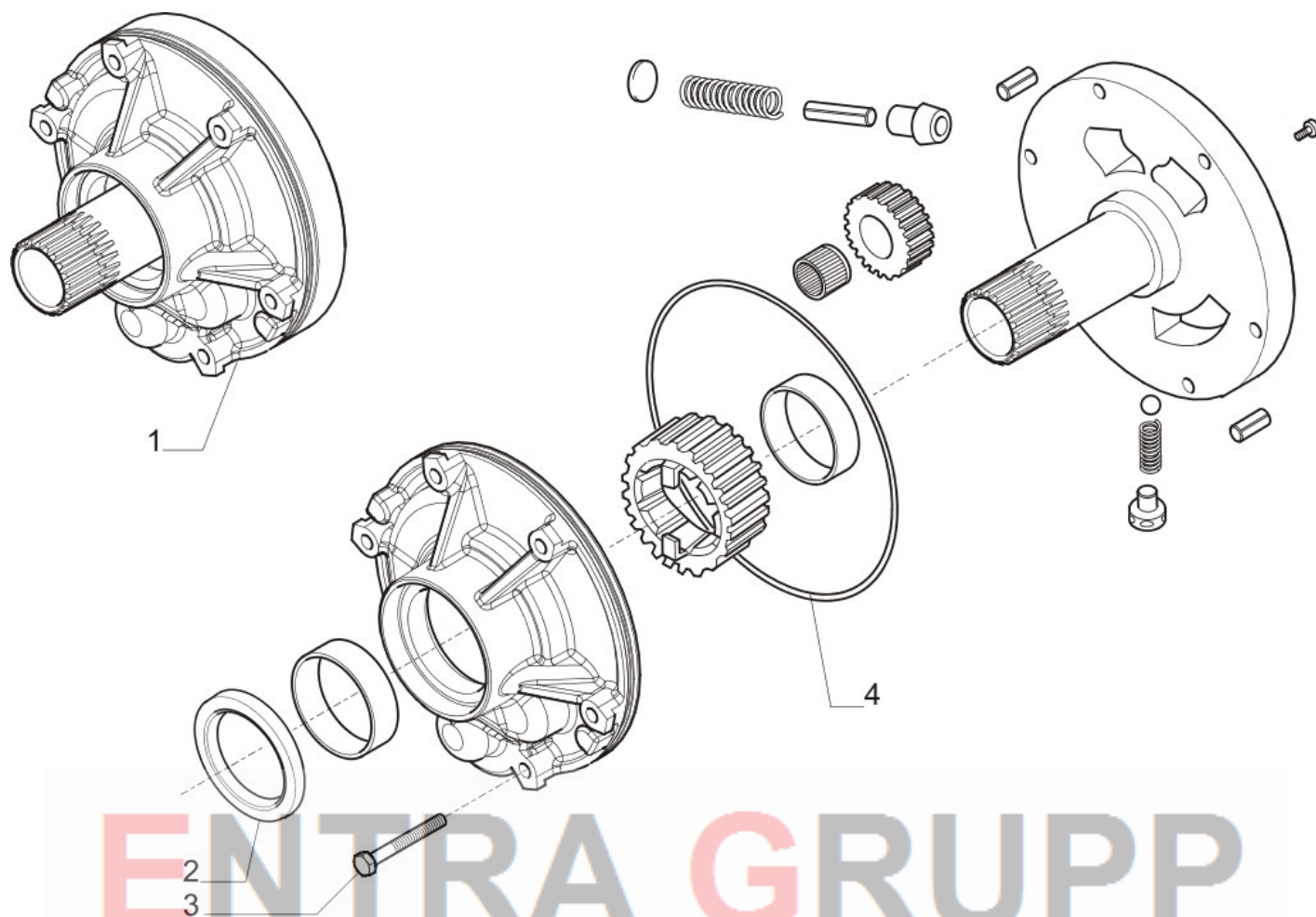
5.1 Reverse Shaft (axe D) and prymary shaft (axe B)

6.1 Secondary Shaft (axe C)

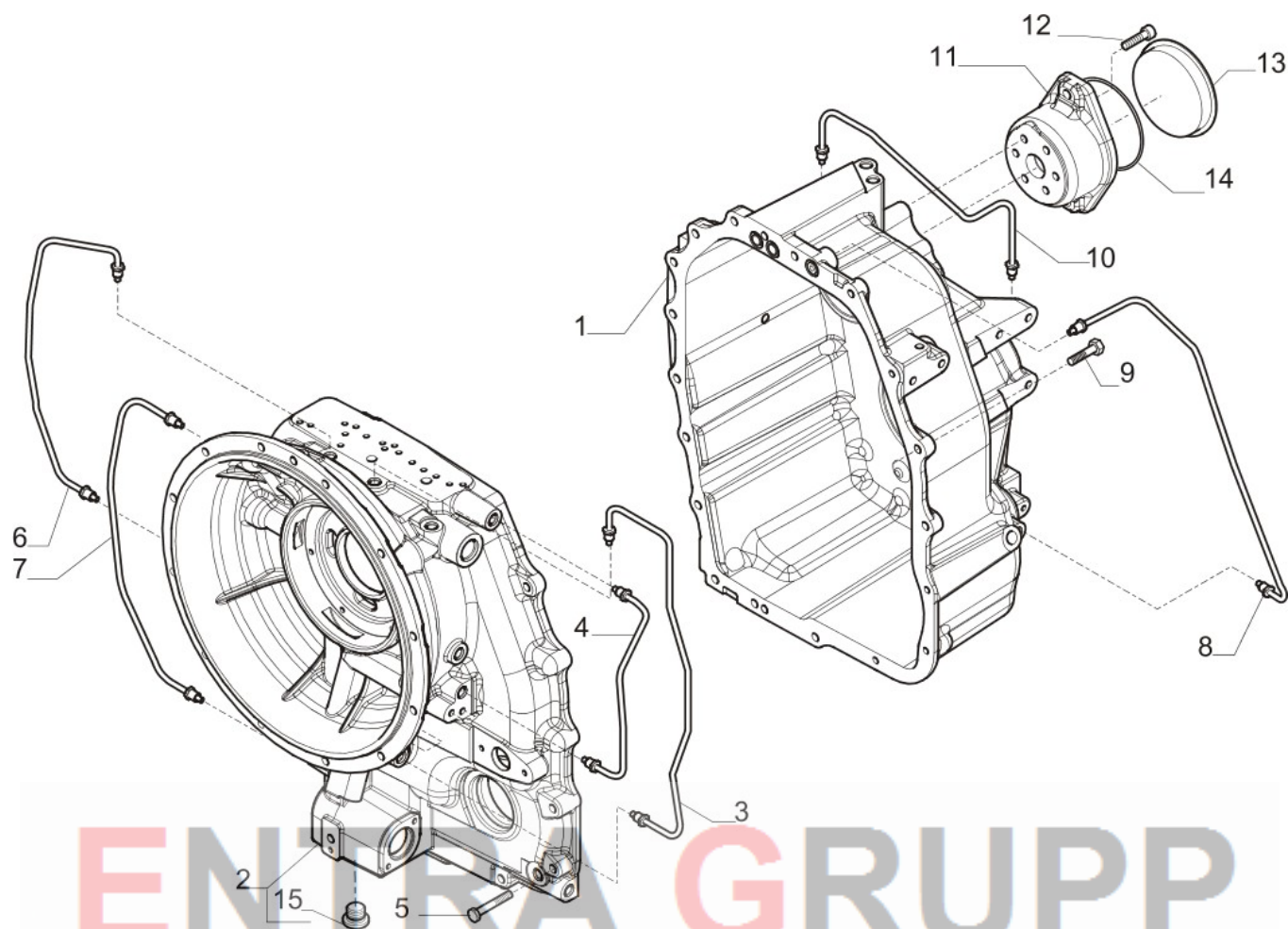
7.1 Output Shaft (axe E)

8.1 Control Valve

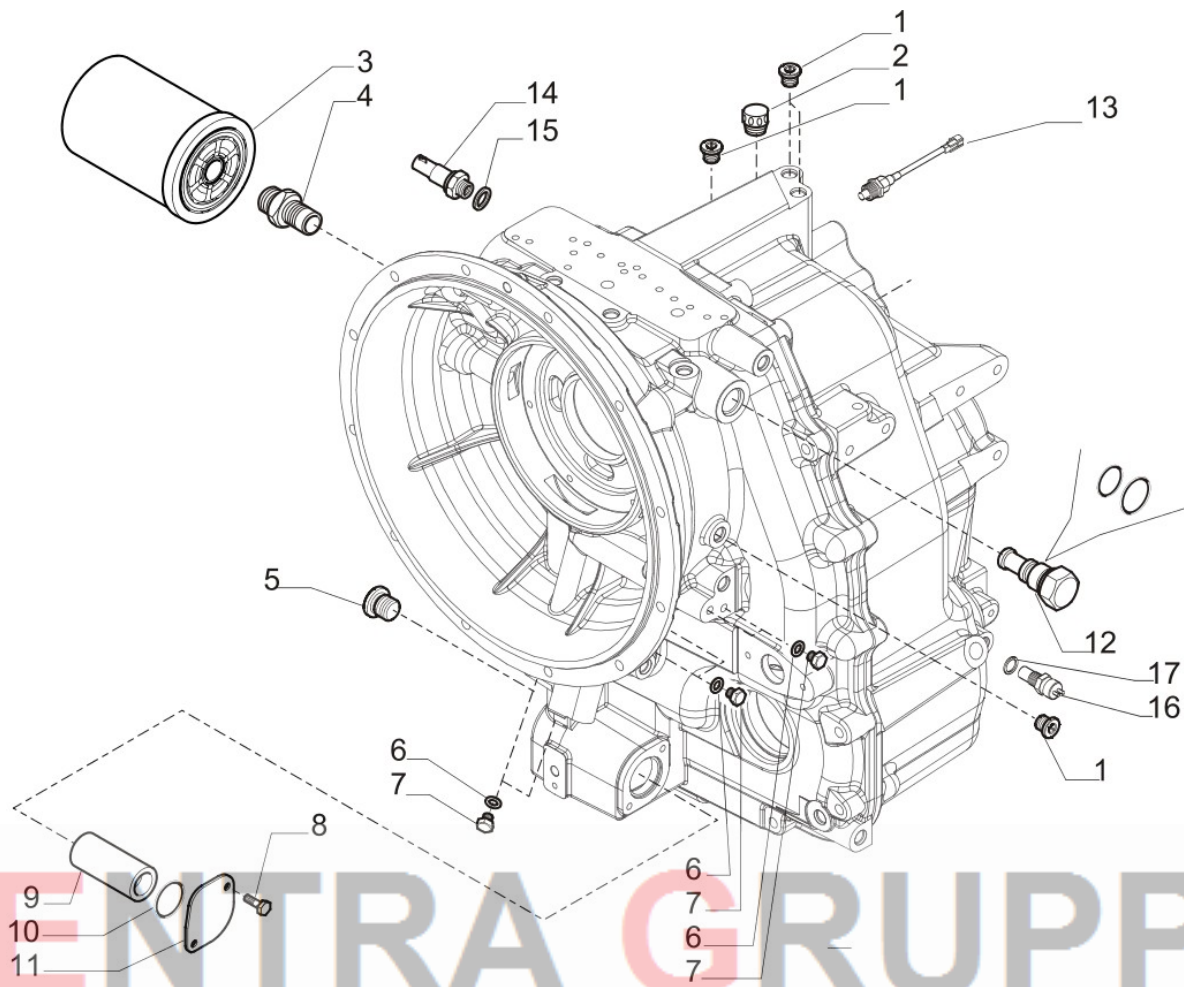
9.1 Torque Converter



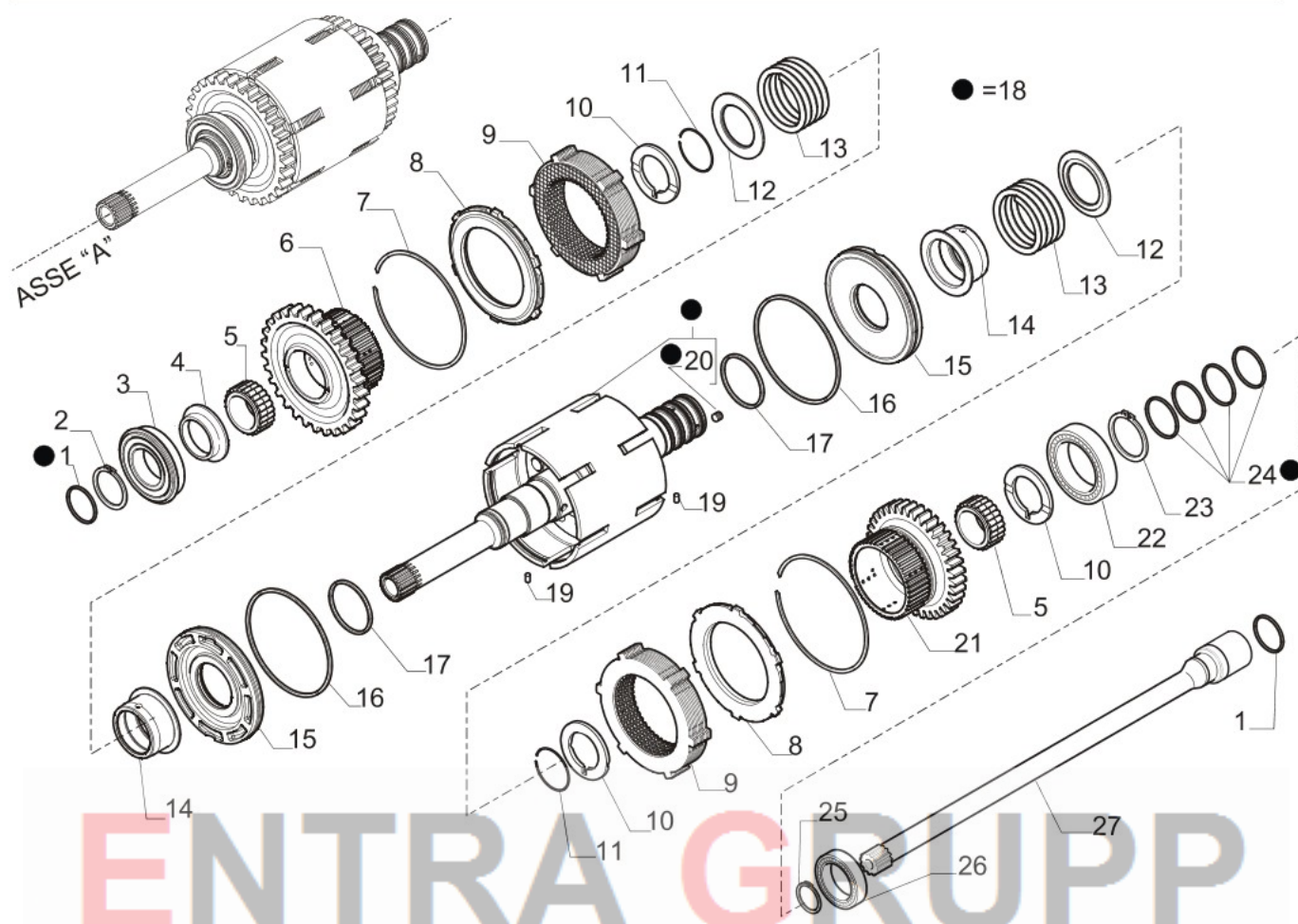
Pos	Ref	Qty	Description	Kit	Note
1	146305	1	PUMP ASSEMBLY TRASMISSION PTO		
2	133566	1	SEAL RING BAVISLSFRDX7 57.15X76.2X9.5/11	146305	
3	20803	6	Screw M8x60		
4	28561	1	O.ring	146305	



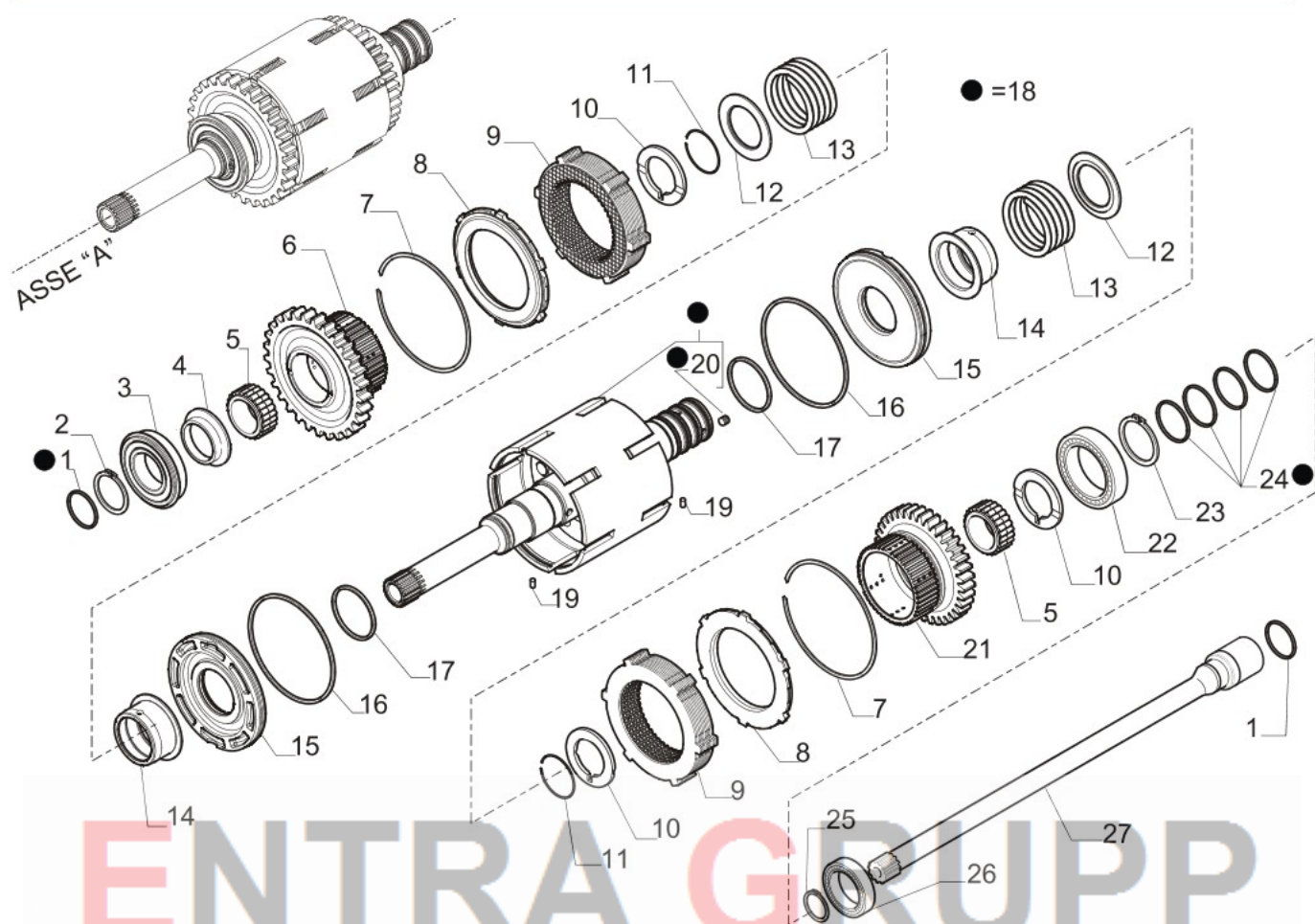
Pos	Ref	Qty	Description	Kit	Note
1	147489	1	GEARBOX HALF HOUSING Rear (010413) TLB2		
2	68249	1	Front half-housing kit		
3	149450	1	OIL PIPE		
4	149449	1	TUBO 2^ MARCIA		
5	20864	5	Bolt M10x55		
6	149452	1	TUBO 1^ MARCIA		
7	149451	1	TUBO 3^ MARCIA		
8	149448	1	TUBO 4WD		
9	20854	13	Bolt M10x35		
10	149447	1	OIL LUB PIPE D		
11	405059	1	MOTOR FLANGE SAE C (402153)		
12	21409	6	Bolt M10x25		
13	145717	1	TAPPO PLASTICA D127.5X2.5EMESSO DIS.ORIG		
14	28571	1	O.ring		
15	21582	1	Plug	68249	



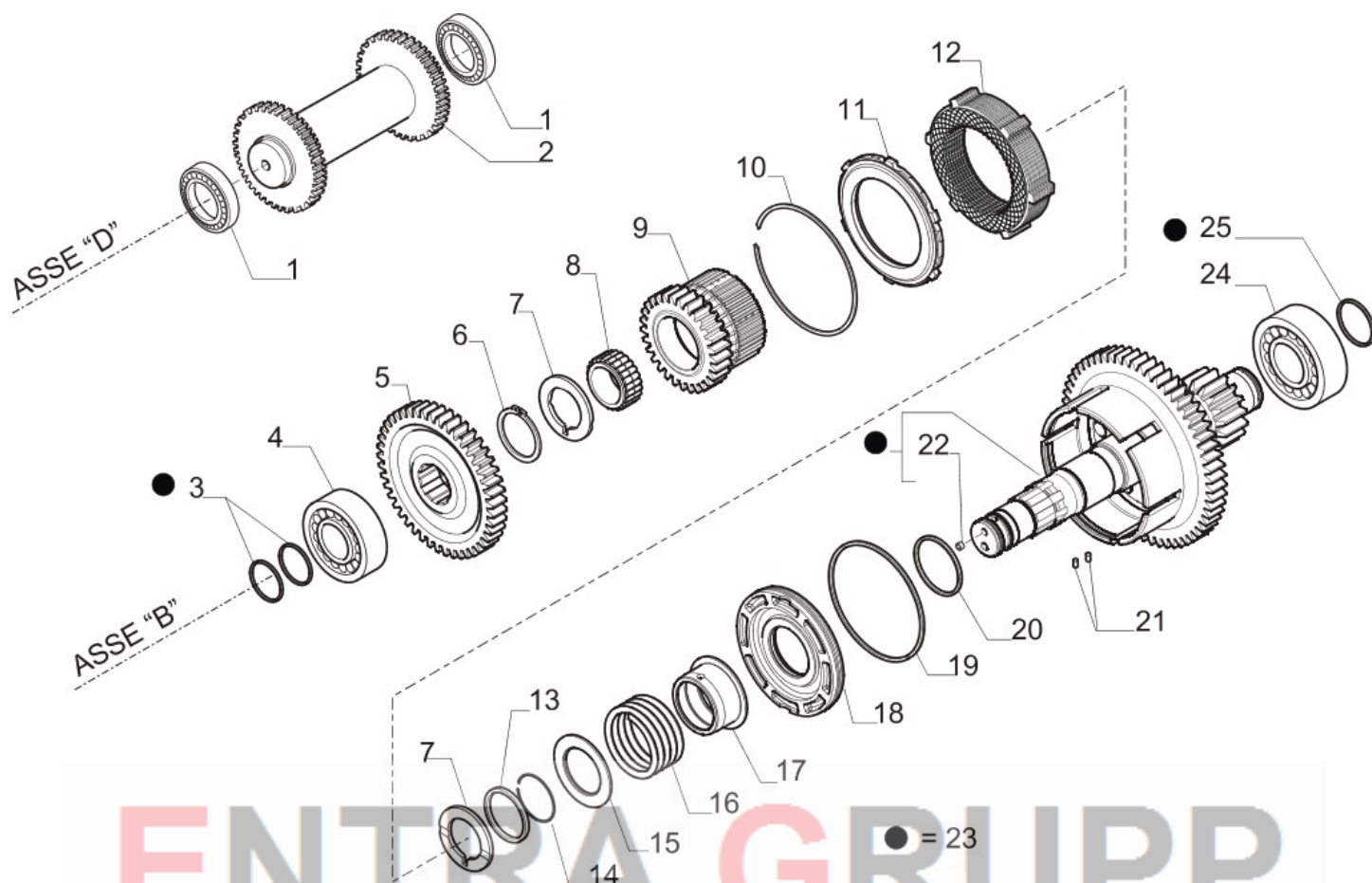
Pos	Ref	Qty	Description	Kit	Note
1	21570	4	Plug		
2	30368	1	Breather		
3	40701	1	Oil filter		
4	131217	1	OIL FILTER CONNECTOR		
5	125280	1	MAGNETIC PLUG M30X2		
6	23260	6	Copper washer 10x14x1.5		
7	21322	6	PLUG 1/8 GAS A-301010		
8	20777	2	Screw M8X18		
9	135859	1	FILTER Oil		
10	28131	1	O.ring		
11	381413	1	FILTER COVER Compl.		
12	149284	1	VALVE REGOLATRICE DI PRESSIONE EP12 S350		
13	373953	1	TEMPERATURE SENSOR 105		
14	138643	1	SENDER		
15	23287	1	Washer		
16	641928	1	SENSORE GIRI		
17	23268	1	SEAL WASHER DIN 7603 18X24X1.5 CU		



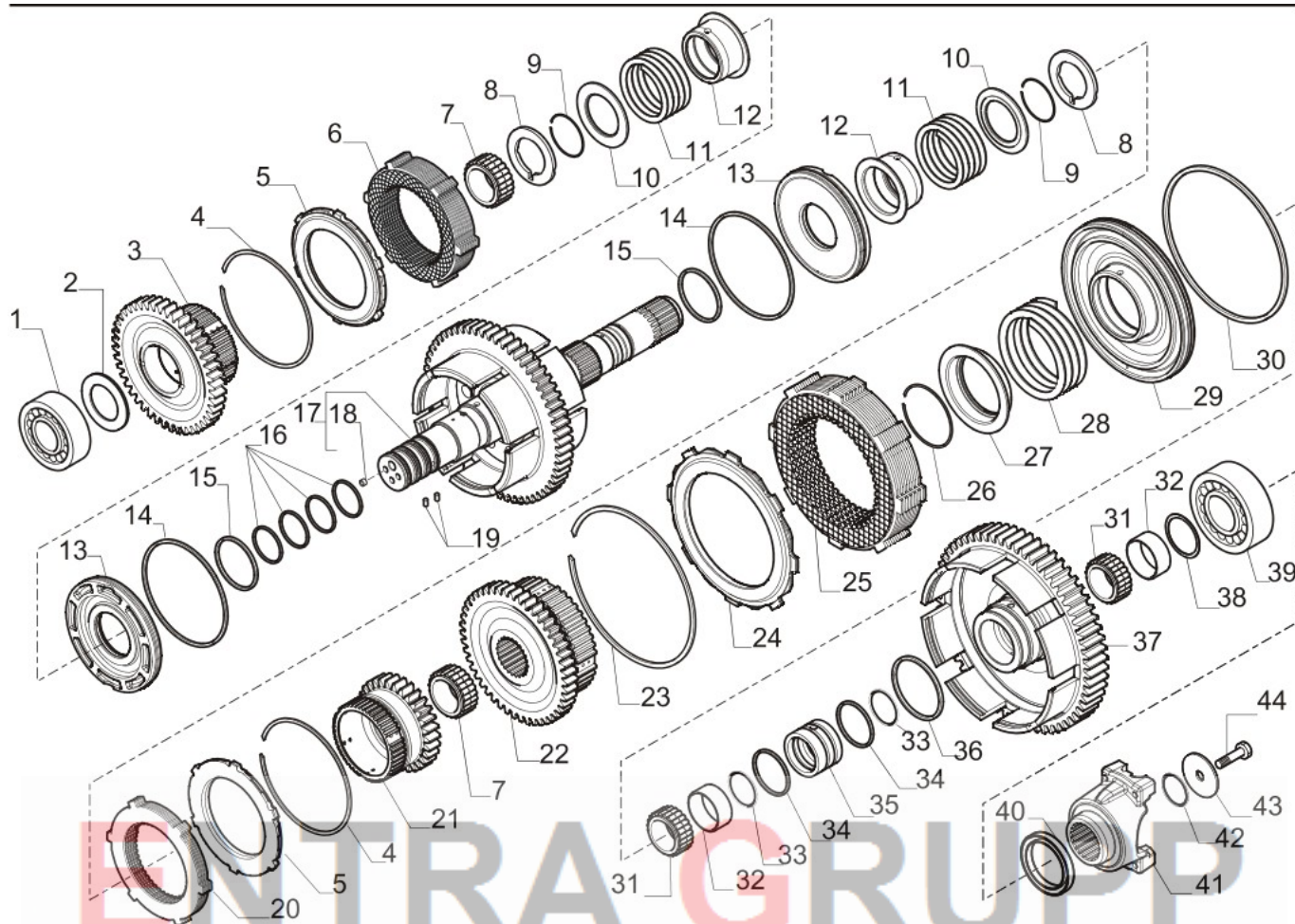
Pos	Ref	Qty	Description	Kit	Note
1	139197	1	ROTARY SEAL RING D45.13	68354	
2	24800	1	Snap ring		
3	26160	1	Bearing		
4	139011	1	WASHER 45X68X10.5		
5	27956	2	Needle bearing bush		
6	148574	1	GEAR Z37 M4 REV		
7	25067	2	Lockring		
8	135020	2	BACKING PLATE		
9	149306	2	CLUTCH PACK FWD/RVS		
10	138986	3	WASHER 50.1X68X4		
11	25031	2	Lockring		
12	133912	2	SPRING LOCK		
13	139351	2	COMPRESSION SPRING 7-78-85.5		
14	138984	2	CLUTCH SLEEVE		
15	138983	2	CLUTCH PISTON (11788)		
16	139199	2	AXIAL SEAL RING D138+OR		
17	139198	2	AXIAL SEAL RING D55+OR		
18	68354	1	Inner shaft (assy)		
19	24321	2	Split pin D3x8		
20	23835	4	Rivet	68354	
21	148573	1	GEAR Z37 M3.5 FWD		
22	25811	1	Bearing		
23	24805	1	Snap ring		
24	142858	4	ROTARY SEAL RING D50	68354	
25	24785	1	CIRCLIP DIN 471 30		



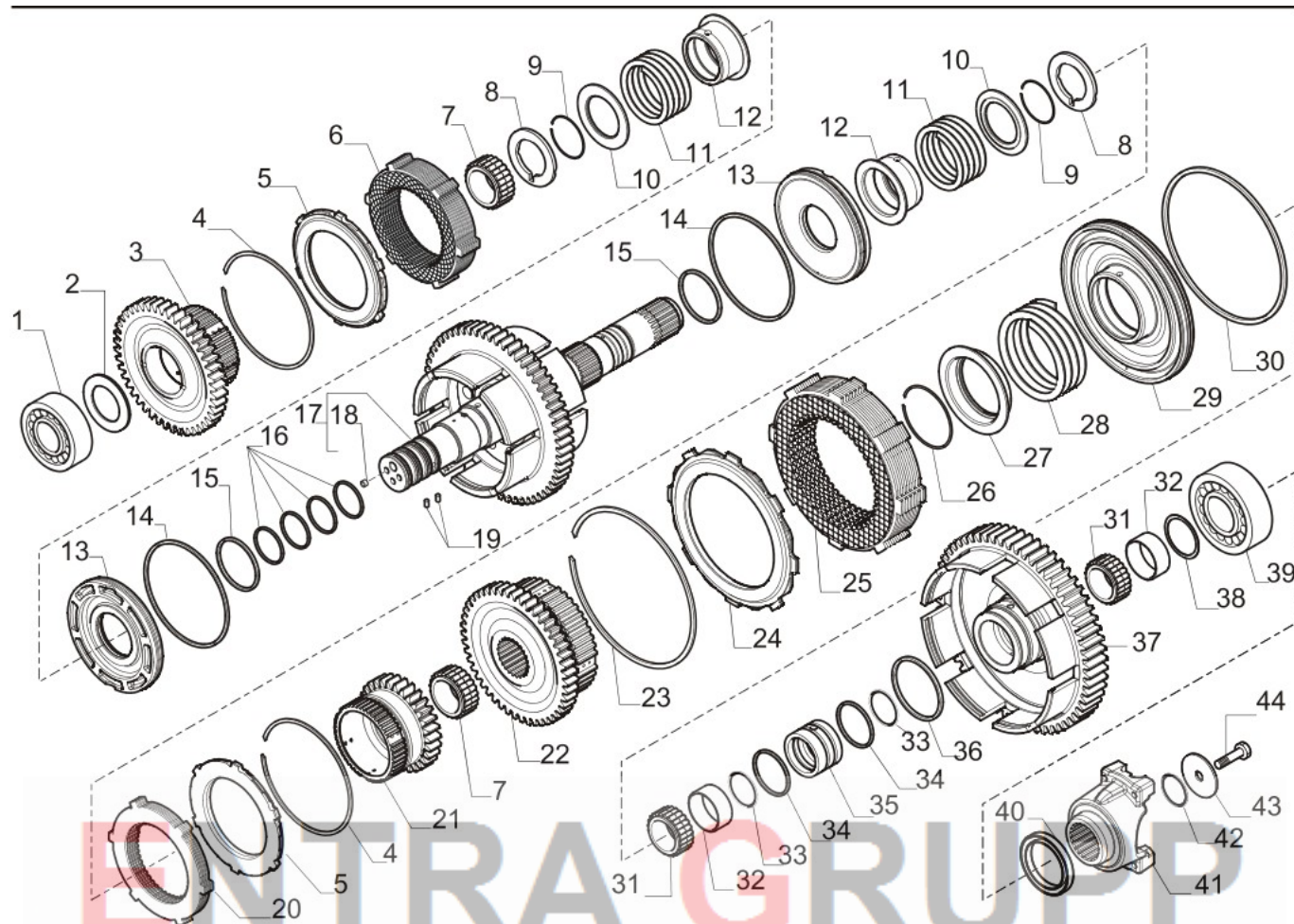
Pos	Ref	Qty	Description	Kit	Note
26	25735	1	Bearing		
27	138383	1	TRANSMISSION SHAFT L589 PTO		



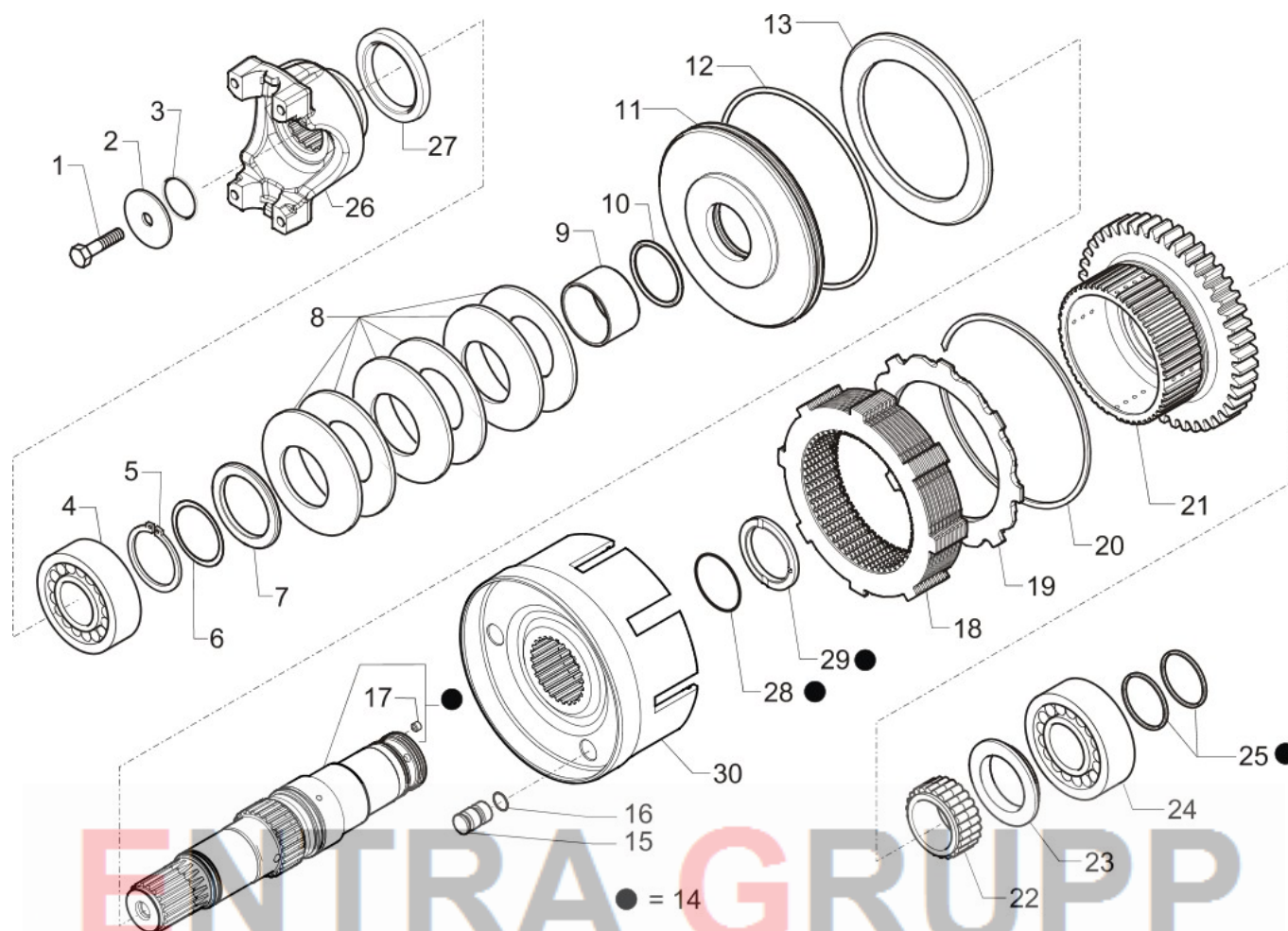
Pos	Ref	Qty	Description	Kit	Note
1	25808	2	Bearing		
2	137647	1	COUNTERSHAFT Z27/27 M4		
3	148565	2	ROTARY SEAL RING D40	68392	
4	25859	1	Bearing		
5	133174	1	GEAR Z45 M3.5		
6	24805	1	Snap ring		
7	138986	2	WASHER 50.1X68X4		
8	27956	1	Needle bearing bush		
9	148635	1	GEAR Z28 M3.5		
10	25067	1	Lockring		
11	135020	1	BACKING PLATE		
12	149303	1	CLUTCH PACK 2 ² / ₃ V. TLB2		
13	148636	1	FIFTH WHEEL 50X58X5.2		
14	25031	1	Lockring		
15	133912	1	SPRING LOCK		
16	139351	1	COMPRESSION SPRING 7-78-85.5		
17	138984	1	CLUTCH SLEEVE		
18	138983	1	CLUTCH PISTON (11788)		
19	139199	1	AXIAL SEAL RING D138+OR		
20	139198	1	AXIAL SEAL RING D55+OR		
21	24321	2	Split pin D3x8		
22	23834	1	Rivet	68392	
23	68392	1	Shaft Z58/17(assy)		
24	25860	1	Bearing		
25	139197	1	ROTARY SEAL RING D45.13	68392	



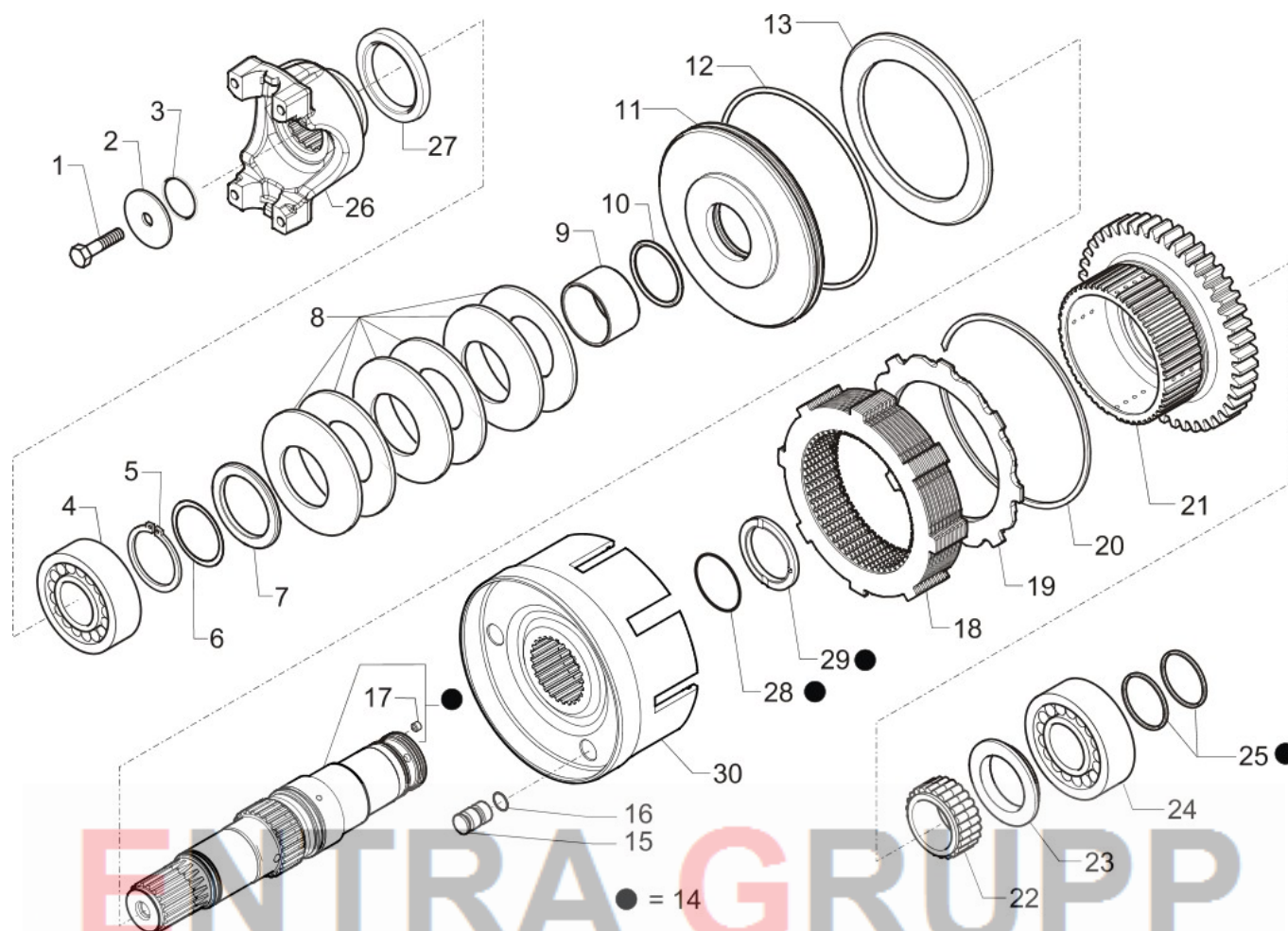
Pos	Ref	Qty	Description	Kit	Note
1	25829	1	Bearing		
2	138985	1	WASHER 45.1X68X4		
3	148642	1	GEAR Z44 M3.5 3^ V.		
4	25067	2	Lockring		
5	135020	2	BACKING PLATE		
6	149303	1	CLUTCH PACK 2 ¹ / ₃ ^ V. TLB2		
7	27956	2	Needle bearing bush		
8	138986	2	WASHER 50.1X68X4		
9	25031	2	Lockring		
10	133912	2	SPRING LOCK		
11	139351	2	COMPRESSION SPRING 7-78-85.5		
12	138984	2	CLUTCH SLEEVE		
13	138983	2	CLUTCH PISTON (11788)		
14	139199	2	AXIAL SEAL RING D138+OR		
15	139198	2	AXIAL SEAL RING D55+OR		
16	139197	4	ROTARY SEAL RING D45.13		
17	68393	1	Shaft Z60		
18	23834	3	Rivet	68393	
19	24321	2	Split pin D3x8		
20	149304	1	CLUTCH PACK 4^ V. TLB2		
21	148640	1	GEAR Z30 M3.5 4^ V.		
22	148643	1	GEAR Z47 M3.5 4WD		
23	25066	1	Lockring		
24	138381	1	BACKING PLATE		
25	149302	1	CLUTCH PACK 1^ V. TLB2		



Pos	Ref	Qty	Description	Kit	Note
26	25021	1	Lockring		
27	139347	1	SPRING COVER (13016)		
28	139348	1	COMPRESSION SPRING 9-108-100		
29	148647	1	CLUTCH PISTON		
30	145899	1	AXIAL SEAL RING D198+OR3750		
31	28015	2	Needle bearing bush		
32	28350	2	Bush		
33	28648	2	O.ring		
34	142923	2	ROTARY SEAL RING D55		
35	148641	1	SPACER 54.7X45X31.5		
36	145900	1	AXIAL SEAL RING D80+OR2287		
37	148637	1	GEAR Z60 M4 1^V.		
38	150000	1	WASHER 45.5X53X1		
39	25860	1	Bearing		
40	25485	1	Oil seal ring		
41	148854	1	PM FLANGE END YOKE 1410		
42	28623	1	O.ring		
43	129924	1	WASHER 12.5X52X5		
44	123918	1	SELF-LOCKING SCREW M12X1.25X25 10.9		



Pos	Ref	Qty	Description	Kit	Note
1	123918	1	SELF-LOCKING SCREW M12X1.25X25 10.9		
2	129924	1	WASHER 12.5X52X5		
3	28131	1	O.ring		
4	25809	1	Bearing		
5	24799	1	Snap ring		
6	106866	1	SHIM 54X45.25X0.1		
6	106867	1	SHIM 54X45.25X0.3		
6	106868	1	SHIM 54X45.25X0.5		
7	138391	1	FIFTH WHEEL 45.1X61X4.5		
8	138399	6	BELLEVILLE WASHER 100x51x4		
9	138394	1	SPACER 50.2X45.1X29.4		
10	28548	1	O.ring		
11	139341	1	CLUTCH PISTON (13014)		
12	28624	1	O.ring		
13	138384	1	ACTUATOR DISC		
14	68703	1	4WD shaft		
15	139342	3	PIN ATTUAZIONE FRENO		
16	28534	3	O.ring		
17	23834	1	Rivet	68703	
18	149305	1	CLUTCH PACK 4WD TLB2		
19	141114	1	RING ARRESTO DISCO FRIZIONE		
20	25009	1	Lockring		
21	148645	1	GEAR Z45 M3.5 4WD		
22	27956	1	Needle bearing bush		
23	139011	1	WASHER 45X68X10.5		

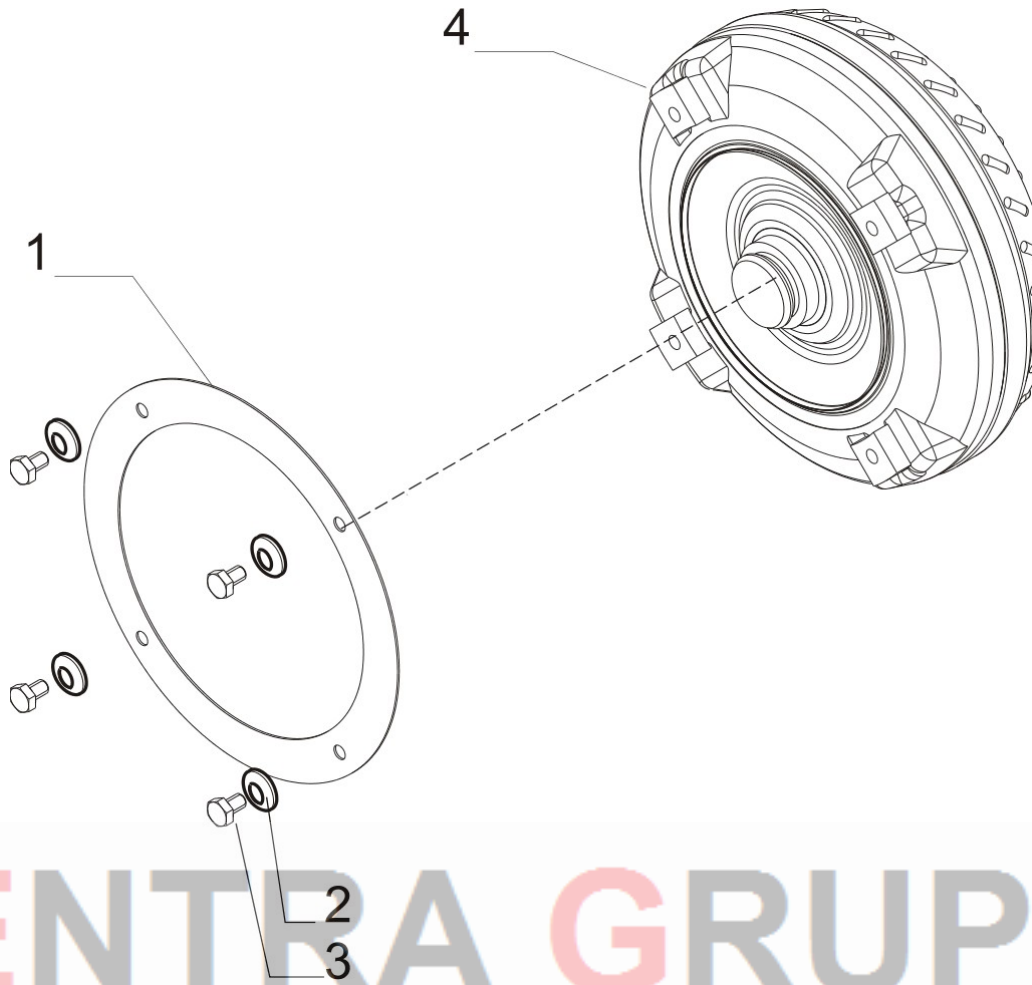


Pos	Ref	Qty	Description	Kit	Note
24	25829	1	Bearing		
25	139197	2	ROTARY SEAL RING D45.13	68703	
26	144452	1	PM FLANGE END YOKE 1410		
27	25485	1	Oil seal ring		
28	28523	1	O.ring	68703	
29	138986	1	WASHER 50.1X68X4	68703	
30	368059	1	CLUTCH CAN 4WD TLB2		

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<i>Pos</i>	<i>Ref</i>	<i>Qty</i>	<i>Description</i>	<i>Kit</i>	<i>Note</i>
1	21570	2	Plug		
2	20809	6	Bolt M8x90		
3	30720	3	Plug 9/16		
4	396089	1	DISTRIBUTOR TLB2		
5	396084	6	SOLENOID VALVE ON/OFF 3/2		
6	149785	2	SOLENOID VALVE PROPORTION		
7	148646	1	HYDRAULIC CONTROL BLOCK T		
8	643073	1	VALVE MODULATRICE		
9	149283	1	GASKET		



Pos	Ref	Qty	Description	Kit	Note
1	643540	1	FLYWHEEL TOW DISC		
2	23050	4	Spring washer		
3	20849	4	Bolt M10x20		
4	642652	1	CONVERTER SACHS W300-204-2.64		